



LMC Help With

Operator Training & Recipe Setups

Lenexa Manufacturing Company

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Operator Training Topics (1)

- Indexer Brake Set in the Correct Position
- Indexer Lane Guide Rails Spaced Properly
- Slicer Blade Installed Correctly
- Slicer Blades Spaced Properly
- Slicer Blades Set at the Correct Height
- Slicer Pressure Belt Tension Set Right
- Stacker Pusher Plate Spacing Set
- Stacker Grid Bars Selected & Installed Correctly
- Infeed Lane Guide Rails Correct Distance
- Infeed Flights Oriented

Operator Training Topics (2)

- Bagger Tucker Opened Based on Product
- Bags Correctly Loaded
- Bag Table Probe Height Positioned
- Bag Table Extensions Set
- Outfeed Takeaway Table Extended
- Outfeed Takeaway Table Speed Set
- Top Transfer Pushers Set Tightly

Recipe Setups

- Setup of Brake Open/Close Times
- Setup of Gate Open/Close Times
- Setup of Dwell Based on Product Depth
- Stacker Up Timing
- Stacker Down Timing
- How to Setup Air Blast On/Off
- Setup of Tucker Position for Final Bag
- Setup of Deflator



**For additional information & assistance with training
your operators & recipe setups, contact**

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LMC

It's in the bag.



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