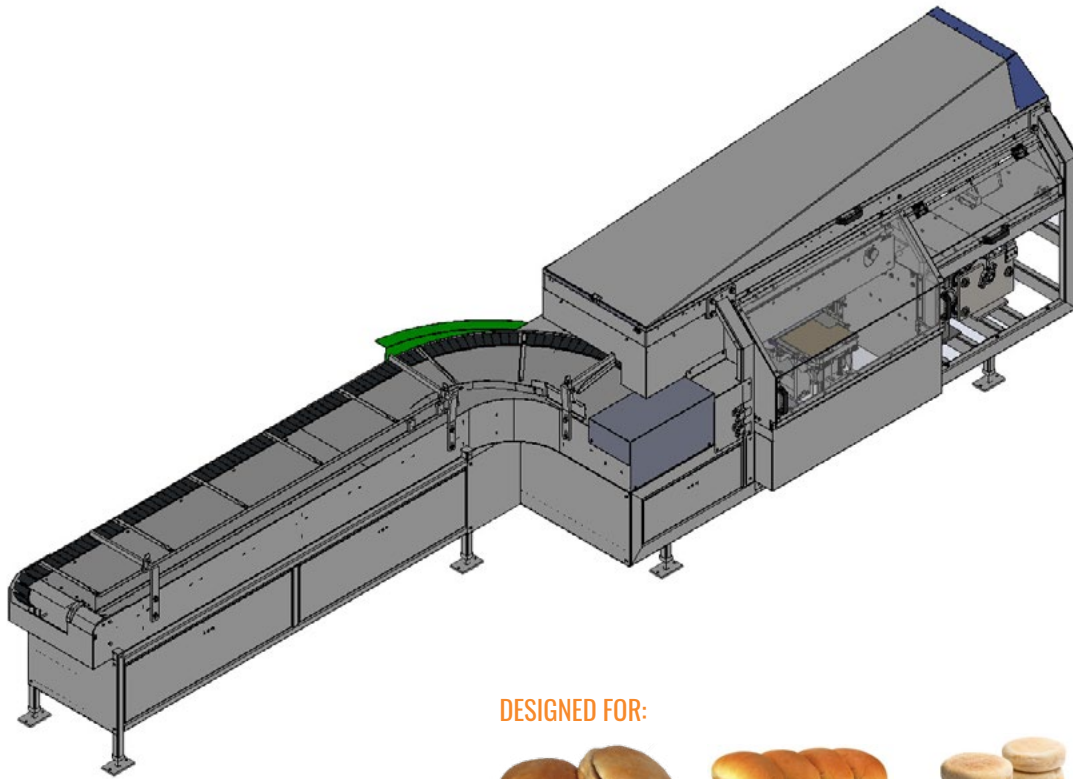


## HAND LOADED BAGGER – MODEL HL18



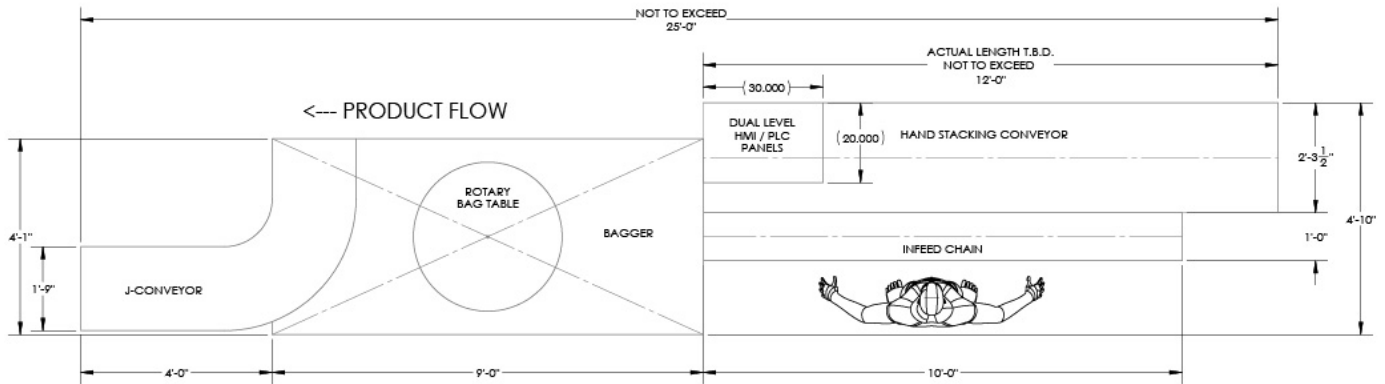
DESIGNED FOR:



LMC's HL18 is a bagging machine that pairs with a packing conveyor. Geared for 60 bags per minute. This allows an operator to load products into the flighted infeed of the bagger. It has a mechanically distributed drive train connecting all conveyors and chain to give reliability and consistency. Precision aligned, fixture welded frame. Matched safety sensors and integrated safety PLC. CAT3 safety rated. Long-life top transfer guaranteed thanks to its CNC parts and an aligned frame.



## TECHNICAL SPECIFICATIONS



<b>ELECTRICAL</b>	208/230/460 VAC - 3Phase, 50/60Hz
<b>SAFETY</b>	Sensguards prox switches, Cat3
<b>PANEL AND PLC</b>	<ul style="list-style-type: none"> <li>10" Panel View +7 screen and new enclosure door screen displays I/O diagnostics and all faults with alarm history</li> <li>CompactLogix controller</li> </ul>
<b>AIR REQUIREMENTS</b>	Application dependent
<b>DRIVE</b>	One VFD, 2 hp motor for bagger 1 hp motor for packing table, one servo drive & motor for RBT

## KEY FEATURES

- » Packing Conveyor
- » 60 bags per minute
- » Servo rotary bag table with 100% CNC components
- » Kinetic servo drive with high-ratio planetary gear reducer
- » Single motor distributed drive train for reliability, consistency, and ease of maintenance

**i** Specifications vary by product and application. Please contact our sales office about product varieties and speeds.

**i** LMC builds the HL18 bagger for each customer's particular needs. Your machine may vary from this typical unit illustrated. LMC wants to meet with you and design your new line.

## OPTIONS

- » 4-position Rotary Bag Table
- » Slicers as needed (i.e. hinge and band)

