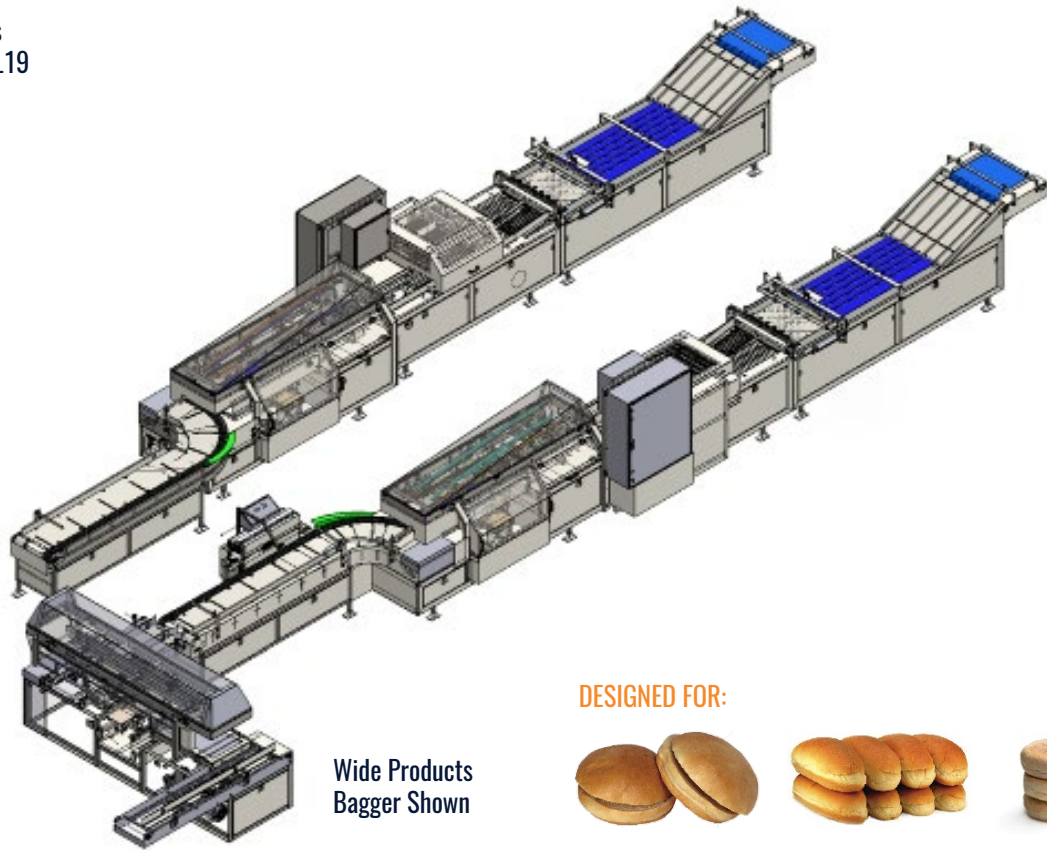


BUN AUTOLOADER LINE – MODEL AL19

Autoloading System for Buns
and English Muffins Model AL19

Left Hand Operator, Left
Hand J-curve exit conveyor

Right Hand Operator, Right
Hand J-curve exit conveyor

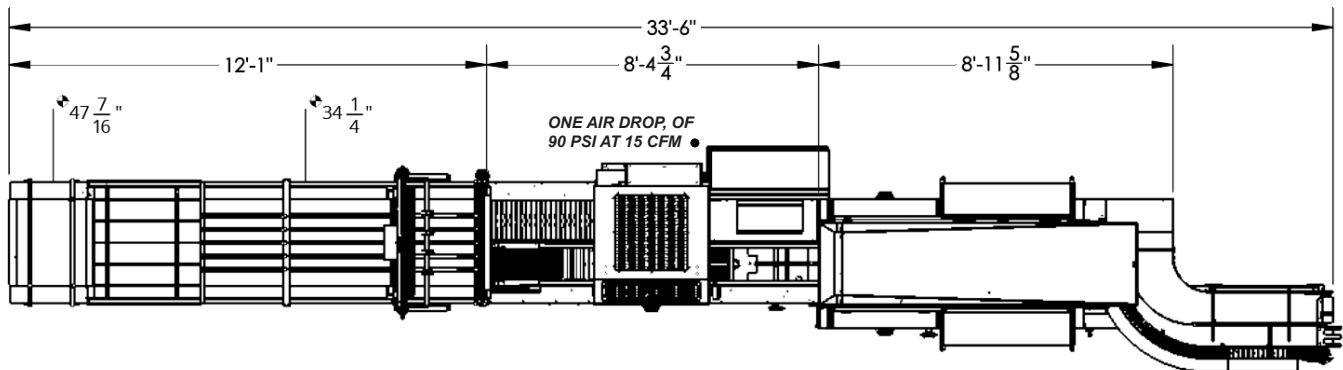


DESIGNED FOR:



LMC's AL19 has a mechanically distributed drive train connecting all conveyors, baggers, and slicer belts to give reliability and consistency like a classic autoloader. It also features a redundant motor starter drive, parallel to the VFD, geared for 60 bags per minute. Precision aligned, fixture welded frame. Matched safety sensors and integrated safety PLC, Cat3. Long-life top transfer guaranteed thanks to its CNC parts and an aligned frame.

TECHNICAL SPECIFICATIONS



ELECTRICAL	208/230/460 VAC - 3Phase, 50/60Hz 15 FLA at 480V
SAFETY	Sensguards prox switches, Cat3
PANEL AND PLC	<ul style="list-style-type: none"> 10" Panel View +7 screen and new enclosure door screen displays I/O diagnostics and all faults with alarm history CompactLogix controller
AIR REQUIREMENTS	Application dependent
DRIVE	3 HP Two servo motors

KEY FEATURES

- » Lane, group, slice, stack, and bag
- » 60 bags per minute
- » Servo stacker
- » Servo rotary bag table with 100% CNC components
- » Kinetic servo drive with high-ratio planetary gear reducer
- » Single motor distributed drive train for reliability, consistency, and ease of maintenance

i Specifications vary by product and application. Please contact our sales office about product varieties and speeds.

i LMC builds the AL19 bagger for each customer's particular needs. Your machine may vary from this typical unit illustrated. LMC wants to meet with you and design your new line.

OPTIONS

- » Automatic four-position table
- » 4-position Rotary Bag Table
- » Slicers as needed (i.e. hinge and band)



WATCH A VIDEO OF AL19 IN A BAKERY

